

GENMILL 8639

Axis Travel

X-Travel	86.61" 2,200mm
Y-Travel	39.37" 1000mm
Z-Travel	35.43" 900mm
Spindle Nose to Table Surface	9.8" – 45.27" 250 – 1150mm
Spindle Center to Z-axis way covers	41.53" 1055mm (throat dimension)

Table

Table Size (LxW)	92.52" x 39.37" 2,350mm X 1000mm
T-slots (5 T-Slots)	22mm slot width on 160mm centers
Max. Table Load	7,200 lbs. 3500 kg load

Spindle

Spindle Motor – S1/S2=22/26 kW	50-Horsepower Peak, 35-HP 30-minute duty-rating
Spindle Speed	12,000rpm (15,000 optional)
Tool Type	CAT #40 Taper (CAT/BT #40 & #50 taper optional)
Spindle Taper Material / Hardness	SCM415 / HRC58-62
Retention System / Holding Capability	Bellville Spring Stack, 1650-1760 lbs
Spindle Runout	0.000040 T.I.R.
Spindle Bearings - Front	110mm NSK 70BNR 10 x 2, P4 class-7 bearings
Spindle Bearings - Rear	110mm NSK 70BNR 10 x 2, P4 class-7 bearings
Retention Knob (pull stud)	C40-4502H (coolant) Japanese Standard

Axis Feeds

Accuracy X, Y, & Z axis (JIS6338)	± 0.0002" / 12" ± 0.005mm over 300mm travel
Repeatability X, Y, & Z axis (JIS6338)	± 0.0001" / 12" ± 0.003mm over 300mm travel
Least Input Command Increment	0.0001"/ 0.000040" 0.001mm / (40-millionths in metric)
Rapid Traverse – Z, Y	472 ipm 12m/minute
Rapid Traverse – Z	393 ipm 10m/minute
Ballscrews – X, Y, Z	63mm ballscrews 10mm pitch
Cutting Feedrate	0.02 - 393 ipm 10m/minute
Axis Drive Motor Power – Z, Y	9.4-HP, 7kw
Axis Drive Motor Power - Z	9.4-HP, 7kw w/brake

Tool Changer

Tool Capacity (40+1)	40 Tool Twin-Arm, Chain-Drive
Tool Shank	CAT#40 Taper (CAT#50 optional)
Tool Change Time	4.3-second tool-to-tool
Maximum Tool Diameter w/adjacent tool	5.90" / 3.15" 150mm / 80mm
Maximum Tool Length	11.81" 300mm
Maximum Tool Weight	15lbs / 7kg
Tool Selection / Tool Access	Random access / Bi-directional

Specifications

Air Service Requirements	85 psi @ 14-scfm
Coolant Capacity	172 gallons / 650 liters
Connected Load Electrical Requirement	100 Amps / 220vac ±5%, 60-Hz
Floor Space Requirements	225" x 138" x 142" 570x350x360cm (add 48" for conveyor)
Shipping dimensions (L x W x H)	233" x 146" x 146" 590x370x370cm
Machine Weight	59,594 pounds 27,000 kg
Warranty – 1-year machine warranty	3-year Mitsubishi control, motors, & drive warranty